

# Certificate of Constancy of Performance



Certificate No.: 0757-CPR-229EG-7051574-1-7

Basis:

EN 1935-2002-02/AC:2003-12

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

## Door hinges

Product description/  
specification

**220-15-00-XX**

According to configuration in **annex 1**

Levels and classes of  
performance

According to configuration in **annex 1**

Intended use(s)

Intended for use on doors in escape routes with and without requirements for fire resistance and smoke control

placed on the market  
under the name or trade  
mark of

**SFS Group Italy S.r.l. unipersonale**

Via Castelfranco Veneto, 71, IT-33170 Pordenone

and produced in the  
manufacturing plant(s)

**SFS Group Italy S.r.l. unipersonale**

Via Castelfranco Veneto, 71, IT-33170 Pordenone

Notified body No.  
EC-Reference-No.

**0757**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

**EN 1935 : 2002**

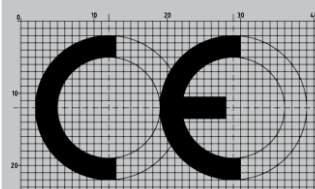
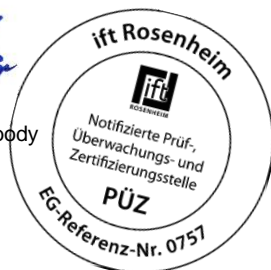
under system 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the **constancy of performance of the construction product**.

This certificate was first issued on 22.01.2014 and will remain valid until 20.04.2026, as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

The use of this certificate and the marking of the products are bound by an existing certification and surveillance contract with the **ift** Rosenheim no. 229EG 7051574.

*Christian Kehrer*

Christian Kehrer  
Head of notified product certification body  
**ift** Rosenheim  
21.04.2023



[www.ec.europa.eu](http://www.ec.europa.eu)

Identity check



[www.ift-rosenheim.de/ift-zertifiziert](http://www.ift-rosenheim.de/ift-zertifiziert)  
ID: FBB-36928

# Certificate of constancy of performance

Annex 1  
Certificate holder: SFS Group Italy S.r.l. unipersonale  
Date of issue: 21.04.2023



**Certificate No.: 0757-CPR-229EG-7051574-1-7**

## Compilation of hinges:

### No. 1:

Product designation: **220-15-00-04**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
255 34138 of 20.05.2008

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control

### No. 2:

Product designation: **220-15-00-29**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: to the frame via hinge mount  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
255 34138 of 20.05.2008

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control

# Certificate of constancy of performance

Annex 1  
Certificate holder: SFS Group Italy S.r.l. unipersonale  
Date of issue: 21.04.2023



**Certificate No.: 0757-CPR-229EG-7051574-1-7**

## No. 3:

Product designation: **220-15-00-55**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
255 34138 of 20.05.2008

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control

## No. 4:

Product designation: **220-15-00-57**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
255 34138 of 20.05.2008

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control

# Certificate of constancy of performance

Annex 1  
Certificate holder: SFS Group Italy S.r.l. unipersonale  
Date of issue: 21.04.2023



Certificate No.: 0757-CPR-229EG-7051574-1-7

## No. 5:

Product designation: **220-15-00-58**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: to the frame via hinge mount INCANTO  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
255 34138 of 20.05.2008

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control

## No. 6:

Product designation: **220-15-00-59**  
Hinge type: 3-parts steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame and  
screw-fitted into sash  
Test report: 205 30260 of 10.11.2005

Classification:	3	7	4	0	1	*)	0	11
-----------------	---	---	---	---	---	----	---	----

Intended use: Intended for use on doors in escape routes

# Certificate of constancy of performance

Annex 1  
Certificate holder: SFS Group Italy S.r.l. unipersonale  
Date of issue: 21.04.2023



**Certificate No.: 0757-CPR-229EG-7051574-1-7**

## No. 7:

Product designation: **220-15-00-60**  
Hinge type: 3-parts steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame and  
screw-fitted into sash  
Test report: 205 30260 of 10.11.2005

Classification:	3	7	4	0	1	*)	0	11
-----------------	---	---	---	---	---	----	---	----

Intended use: Intended for use on doors in escape routes

## No. 8:

Product designation: **220-15-00-61**  
Hinge type: 3-parts steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: to the frame via hinge mount  
screw-fitted into sash  
Test report: 205 30260 of 10.11.2005

Classification:	3	7	4	0	1	*)	0	11
-----------------	---	---	---	---	---	----	---	----

Intended use: Intended for use on doors in escape routes

## No. 9:

Product designation: **220-15-00-62**  
Hinge type: 3-parts steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: to the frame via hinge mount INCANTO  
screw-fitted into sash  
Test report: 205 30260 of 10.11.2005

Classification:	3	7	4	0	1	*)	0	11
-----------------	---	---	---	---	---	----	---	----

Intended use: Intended for use on doors in escape routes

# Certificate of constancy of performance

Annex 1  
Certificate holder: SFS Group Italy S.r.l. unipersonale  
Date of issue: 21.04.2023



**Certificate No.: 0757-CPR-229EG-7051574-1-7**

## No. 10:

Product designation: **220-15-00-63**  
Hinge type: 3-parts steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame and  
drilled into sash  
Test report: 205 30260 of 10.11.2005

Classification:	3	7	4	0	1	*)	0	11
-----------------	---	---	---	---	---	----	---	----

Intended use: Intended for use on doors in escape routes

## No. 11:

Product designation: **220-15-00-64**  
Hinge type: 3-parts steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame and  
drilled into sash  
Test report: 205 30260 of 10.11.2005

Classification:	3	7	4	0	1	*)	0	11
-----------------	---	---	---	---	---	----	---	----

Intended use: Intended for use on doors in escape routes

## No. 12:

Product designation: **220-15-00-65**  
Hinge type: 3-parts steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into the frame over to the sash frame  
Test report: 205 30260 of 10.11.2005

Classification:	3	7	4	0	1	*)	0	11
-----------------	---	---	---	---	---	----	---	----

Intended use: Intended for use on doors in escape routes

# Certificate of constancy of performance

Annex 1  
Certificate holder: SFS Group Italy S.r.l. unipersonale  
Date of issue: 21.04.2023



Certificate No.: 0757-CPR-229EG-7051574-1-7

## No. 13:

Product designation: **220-15-00-66**  
Hinge type: 3-parts steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: to the frame via hinge mount INCANTO  
drilled into sash  
Test report: 205 30260 of 10.11.2005

Classification:	3	7	4	0	1	*)	0	11
-----------------	---	---	---	---	---	----	---	----

Intended use: Intended for use on doors in escape routes

## No. 14:

Product designation: **220-15-00-89**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
10-000557-PR01 of 10.08.2020

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control

# Certificate of constancy of performance

Annex 1  
Certificate holder: SFS Group Italy S.r.l. unipersonale  
Date of issue: 21.04.2023



**Certificate No.: 0757-CPR-229EG-7051574-1-7**

## No. 15:

Product designation: **220-15-00-90**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
10-000557-PR01 of 10.08.2020

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control

## No. 16:

Product designation: **220-15-00-102**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
10-000557-PR01 of 10.08.2020

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control



# Certificate of constancy of performance

Annex 1  
Certificate holder: SFS Group Italy S.r.l. unipersonale  
Date of issue: 21.04.2023



**Certificate No.: 0757-CPR-229EG-7051574-1-7**

## No. 17:

Product designation: **220-15-00-103**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
10-000557-PR01 of 10.08.2020

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control

## No. 18:

Product designation: **220-15-00-104**  
Hinge type: 3-part steel door hinge  
Material: QSt 32-3 (frame and leaf element)  
Bearing Technology: maintenance-free slide bearing technology  
Fastening: drilled into frame  
drilled into sash  
Test report: 205 30258 of 10.11.2005  
10-000557-PR01 of 10.08.2020

Classification:	2	7	2	1	1	*)	0	7
-----------------	---	---	---	---	---	----	---	---

Intended use: Intended for use on doors in escape routes with requirements for fire resistance and smoke control

### \*) Allocation of the corrosion resistance for hinges as a function of the surfaces

No.	Hinge surface	Corrosion resistance according to DIN EN 1670-1998-12
1	galvanized	3
2	nickel-plated	2
3	brass	2