

Certificate of Constancy of Performance



Certificate No.: 0757-CPR-229EG-7051574-8-15

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

Door hinges

Product description/
specification

**11R-15-00-XX, 11R-20-00-XX, 12R-20-00-XX,
Estetic 2D14 EVO, Estetic 2D15 EVO,
Estetic 3D15 EVO**

According to configuration in **annex 1**

Levels and classes of
performance

According to configuration in **annex 1**

Intended use(s)

Intended for use on doors in escape routes with and without requirements for fire resistance and smoke control

placed on the market
under the name or trade
mark of

SFS Group Italy S.r.l. unipersonale

Via Castelfranco Veneto, 71, IT-33170 Pordenone

and produced in the
manufacturing plant(s)

SFS Group Italy S.r.l. unipersonale

Via Castelfranco Veneto, 71, IT-33170 Pordenone

Notified body No.

0757

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

EN 1935 : 2002

under system 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the **constancy of performance of the construction product**.

This certificate was first issued on 22.01.2014 and will remain valid until 11.05.2026, as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

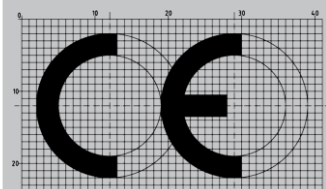
The use of this certificate and the marking of the products are bound by an existing certification and surveillance contract with the **ift** Rosenheim no. 229EG 7051574.

Basis:

EN 1935-2002-02/AC:2003-12



Dr. Gerhard Wackerbauer, Dipl. Phys.
Deputy head of the notified product certification body
Certification & Surveillance Body
ift Rosenheim
27.10.2025



www.ec.europa.eu

Identity check



www.ift-rosenheim.de/
ift-zertifiziert
ID: AC2-41B55

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Compilation of hinges

Classification key as per EN 1935:2002-05

1	2	3	4	5	6	7	8
Category of use	Durability test cycles	Test door mass	Fire/smoke suitability	Safety	Corrosion resistance	Security	Hinge grade

No.	Product	Hinge type	Material	Reference-test report dated	Classification key							
					1	2	3	4	5	6	7	8
1*	11R-15-00-00	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
2*	11R-15-00-01	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
3*	11R-15-00-03	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
4*	11R-15-00-04	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
5*	11R-15-00-05	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
6*	11R-15-00-06	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
7*	11R-15-00-07	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
8*	11R-15-00-08	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
9*	11R-15-00-09	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
10*	11R-15-00-010	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009 12-000448-PR02 of 15.04.2020	2	7	2	1	1	3	0	7
11*	11R-15-00-012	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
12*	11R-15-00-013	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
13*	11R-15-00-014	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
14*	11R-15-00-015	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
15*	11R-15-00-016	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
16*	11R-15-00-017	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
17*	11R-15-00-018	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
18*	11R-15-00-019	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
19*	11R-15-00-020	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
20*	11R-15-00-023	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
21*	11R-15-00-024	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
22*	11R-15-00-025	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
23*	11R-15-00-026	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
24*	11R-15-00-027	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
25*	11R-15-00-029	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7

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No.	Product	Hinge type	Material	Reference-test report dated	1	2	3	4	5	6	7	8
26*	11R-15-00-030	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
27*	11R-15-00-031	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
28*	11R-15-00-032	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
29*	11R-15-00-033	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
30*	11R-15-00-034	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
31*	11R-15-00-036	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
32*	11R-15-00-037	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
33*	11R-15-00-038	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
34*	11R-15-00-039	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
35*	11R-15-00-040	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
36*	11R-15-00-041	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
37*	11R-15-00-043	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
38*	11R-15-00-044	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
39*	11R-15-00-048	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
40*	11R-15-00-050	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
41*	11R-15-00-052-XN	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
42*	11R-15-00-053	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
43*	11R-15-00-054	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
44*	11R-15-00-057	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
45*	11R-15-00-062	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
46*	11R-15-00-063	2-parts door hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009	2	7	2	1	1	3	0	7
47*	11R-15-00-065	2-parts door spigot hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009 12-000448-PR02 of 15.04.2020	2	7	2	1	1	3	0	7
48*	11R-15-00-068	2-parts door spigot hinge	Steel	19-000886-PR01 of 11.04.2019	2	7	2	1	1	3	0	7
49*	11R-15-00-069	2-parts door spigot hinge	Steel	19-000886-PR01 of 11.04.2019	2	7	2	1	1	3	0	7
50*	11R-15-00-094	2-parts door spigot hinge	Steel	205 32682 of 26.02.2007 CSI1487FR of 28.07.2009 12-000448-PR02 of 15.04.2020	2	7	2	1	1	3	0	7

* Intended for use on doors in escape routes with requirements for fire resistance and smoke control

** Intended for use on doors in escape routes without requirements for fire resistance and smoke control

*** Allocation of the corrosion resistance for hinges as a function of the surfaces:

No.	Hinge surface	Corrosion resistance according to DIN EN 1670
1	Plastic coating	4*
2	Chrom matt	4*
3	Bright Gold	4*

*An additional test proved that the requirements of class 5 (480h) according to DIN EN 1670 : 2007 are fulfilled

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No.	Product	Hinge type	Material	Reference-test report dated	1	2	3	4	5	6	7	8
51*	11R-20-00-00	2-parts door hinge	Steel	205 30448 of 03.02.2006	2	7	2	1	1	***	0	7
52*	11R-20-00-01	2-parts door hinge	Steel	205 30448 of 03.02.2006 12-000448-PR01 of 15.04.2020	2	7	2	1	1	***	0	7
53*	11R-20-00-02	2-parts door hinge	Steel	205 30448 of 03.02.2006 12-000448-PR01 of 15.04.2020	2	7	2	1	1	***	0	7
54*	11R-20-00-07	2-parts door hinge	Steel	205 30448 of 03.02.2006 12-000448-PR01 of 15.04.2020	2	7	2	1	1	***	0	7
55*	11R-20-00-10	2-parts door hinge	Steel	205 30448 of 03.02.2006 12-000448-PR01 of 15.04.2020	2	7	2	1	1	***	0	7
56*	11R-20-00-11	2-parts door hinge	Steel	205 30448 of 03.02.2006 12-000448-PR01 of 15.04.2020	2	7	2	1	1	***	0	7
57*	11R-20-00-17	2-parts door hinge	Steel	205 30448 of 03.02.2006	2	7	2	1	1	***	0	7
58*	11R-20-00-24	2-parts door hinge	Steel	205 30448 of 03.02.2006	2	7	2	1	1	***	0	7
59*	11R-20-00-33	2-parts door hinge	Steel	12-000448-PR01 of 15.04.2020	2	7	2	1	1	3	0	7
60*	11R-20-00-34	2-parts door hinge	Steel	205 30448 of 03.02.2006 12-000448-PR01 of 15.04.2020	2	7	2	1	1	3	0	7
61*	11R-20-00-35	2-parts door hinge	Steel	12-000448-PR01 of 15.04.2020	2	7	2	1	1	3	0	7
62*	11R-20-00-38	2-parts door hinge	Steel	205 30448 of 03.02.2006 12-000448-PR01 of 15.04.2020	2	7	2	1	1	3	0	7
63	12R-20-00-06	2-parts door hinge	Steel	205 30447 of 03.02.2006 16-001907-PR01 of 15.04.2020	4	7	6	0	1	***	1	13
64	12R-20-00-53	2-parts door hinge	Steel	205 30447 of 03.02.2006	4	7	6	0	1	***	1	13
65	12R-20-00-63	2-parts door hinge	Steel	16-001907-PR01 of 15.04.2020	4	7	6	0	1	***	1	13
66	12R-20-00-64	2-parts door hinge	Steel	16-001907-PR01 of 15.04.2020	4	7	6	0	1	***	1	13
67	12R-20-00-64	2-parts door hinge	Steel	205 30447 of 03.02.2006	4	7	6	0	1	***	1	13
68	12R-20-00-73	2-parts door hinge	Steel	16-001907-PR01 of 15.04.2020	4	7	6	0	1	***	1	13
69	12R-20-00-74	2-parts door hinge	Steel	16-001907-PR01 of 15.04.2020	4	7	6	0	1	***	1	13
70	12R-20-00-75	2-parts door hinge	Steel	16-001907-PR01 of 15.04.2020	4	7	6	0	1	***	1	13
71	12R-20-00-76	2-parts door hinge	Steel	16-001907-PR01 of 15.04.2020	4	7	6	0	1	***	1	13

* Intended for use on doors in escape routes with requirements for fire resistance and smoke control

** Intended for use on doors in escape routes without requirements for fire resistance and smoke control

***Allocation of the corrosion resistance for hinges as a function of the surfaces:

No.	Hinge surface	Corrosion resistance according to DIN EN 1670
1	galvanized	3
2	nickel-plated	2
3	brassed	2

No.	Product	Hinge type	Material	Reference-test report dated	1	2	3	4	5	6	7	8
72	ESTETIC 2D14 EVO	2-parts door hinge	Steel	25-002905-PR01 of 15.10.2025	2	7	2	0	1	4***	0	7
73	ESTETIC 2D15 EVO	2-parts door hinge	Steel	25-002905-PR01 of 15.10.2025	2	7	2	0	1	4***	0	7
74	ESTETIC 3D15 EVO	2-parts door hinge	Steel	25-002905-PR01 of 15.10.2025	2	7	2	0	1	4***	0	7

* Intended for use on doors in escape routes with requirements for fire resistance and smoke control

** Intended for use on doors in escape routes without requirements for fire resistance and smoke control

***Corrosion resistance class 5 according to EN 1670:2007 fulfilled