

## Order - EPD Aluminium doors

Company name: \_\_\_\_\_  
Street: \_\_\_\_\_  
Zip/City: \_\_\_\_\_  
VAT: \_\_\_\_\_  
Contact person: \_\_\_\_\_  
Member code (ift) \_\_\_\_\_



Please send this questionnaire and your company logo in good quality to [nachhaltigkeit@ift-rosenheim.de](mailto:nachhaltigkeit@ift-rosenheim.de).

### Question 1:

#### Product definition/product description

This EPD applies to doors as well as to fire resistant doors with transparent and/or opaque infill panels and are defined as follows.

<b>Profile system</b>	Highly thermally insulated aluminium constructions with different profile depths of 75 mm and 95 mm or, for fire protection, cold and highly thermally insulated aluminium constructions with different profile depths of 65 mm and 77 mm.
<b>System supplier / licensor</b>	HUECK System GmbH & Co. KG.
<b>Type of opening / opening direction</b>	1- and 2-leaf, inward and outward opening doors. As well as fixed glazing for fire protection.
<b>Frame material</b>	Composite profiles made of aluminium and PA/Noryl GTX or for fire protection made of aluminium and PA.
<b>Overall dimensions of frame member</b>	Frame profile faces from 65 mm to 75 mm or for fire protection from 51.5 mm to 200 mm.
<b>Rebate seal / gasket</b>	Glass rebate seal made of PE.
<b>Surface coating</b>	Powder coating.
<b>Infill panel</b>	DS075 with insulating glass unit (double) and DS090 with insulating glass unit (double or triple) in accordance with EPD for insulating glass units. Fire resistant doors use fire resistant glass in accordance with EPD „Pilkington Pyrostop and Pilkington Pyrodur monolithic fire-rated glass“.
<b>Glazing gasket</b>	Sealing material made of EPDM.
<b>Fittings, accessories and seals</b>	From HUECK series.

I hereby certify that I have read the product definition and the scope for this EPD. Furthermore I certify that my declared product conforms the product description and the scope!

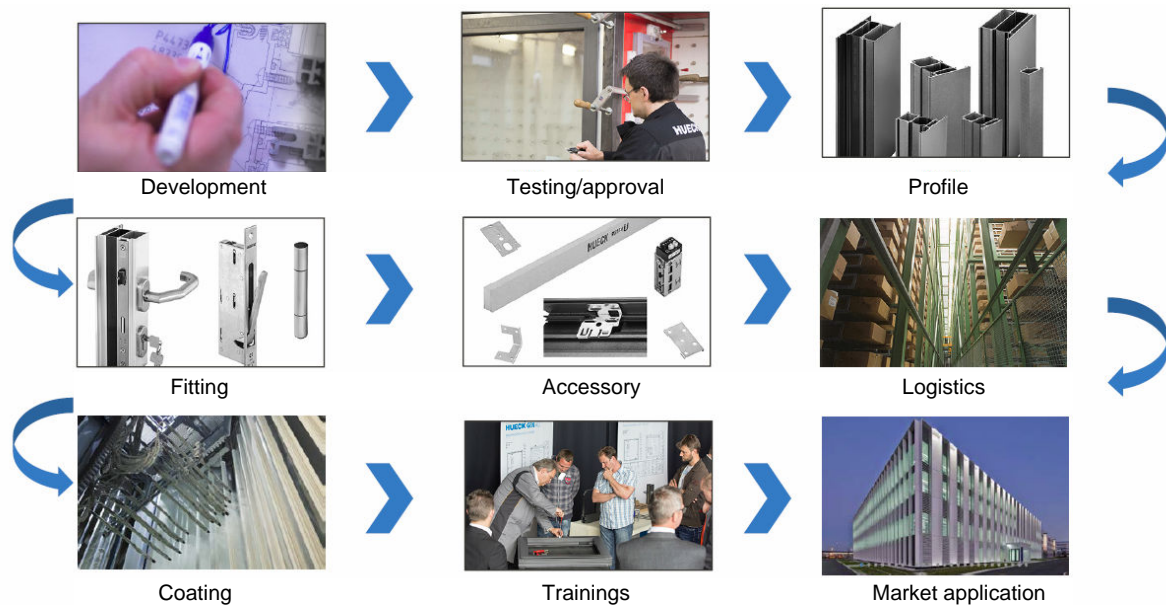
Yes

Note:

This EPD is only valid for products which fulfil the described scope. For the creation of EPDs for additional products, please contact ift Rosenheim.

## Question 2:

### Product manufacture\*:



\*Energy and supplies inputs for further processing of the system components correspond to the research project for transparent components: energy 0.75 kWh/m<sup>2</sup>, lubricants 0.6 g/m<sup>2</sup>.

I hereby certify that all my manufacturing processes of the product conforms the described production processes.

Yes

Note:

This EPD is not valid for different production processes. To create an EPD valid for you, please contact the ift Rosenheim.

## Question 3:

### Production site:

I hereby certify that the manufacturing bases of the product are located in Europe.

Yes

Note:

This EPD is only valid for manufacturing bases in Europe. For further questions please contact the ift Rosenheim.

### Question 4:

#### Quality assurance (optional):

Would you like to provide information about the quality assurance? Is an external monitoring or quality assurance (e.g. RAL or similar) available?

E.g. Quality assurance accordingly

- DIN EN 14351-1
- DIN EN 14351-2
- DIN EN 16034
- RAL-GZ 695

Yes

No

Please note if YES: The information has to be confirmed by the proof of valid documents!

If NO, "No information from the manufacturer" appears in the document.

### Question 5:

#### Management systems (optional):

Are management systems confirmed?

- Quality management system according to DIN ISO 9001
- Environmental management system according to DIN ISO 14001
- Occupational safety management system according to OHSAS 18001
- Energy management system according to DIN ISO 50001

Yes

No

Please note if YES: The information has to be confirmed by the proof of valid documents such as Certificates! Please attach this.

### Question 6:

#### Declarable substances:

Are substances and preparations used, according to the REACH-regulation?

Yes

No

Please note if YES: Appropriated proofs have to be accompanied.

If NO: In accordance with the REACH candidate list, no substances of very high concern are contained.

### Question 7:

#### Processing recommendations, installation (optional):

Would you make processing recommendations or giving details for the assembly of the product for the declared product?

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For example: The planning and execution of the installation takes place according to the RAL-guideline for the "planning and execution of the installation of windows and external doors".

Yes

No

If NO: "No details from the manufacturer" appears in the document.

By returning the questionnaire, a contract between the creator and the ift Rosenheim GmbH is established. This contract is based on the [general terms and conditions of use](#) for online-services, the [special conditions of use](#) for the preparation of EPDs, the [general terms and conditions of business](#) of the ift-Rosenheim and the "[Conditions and Guidance for the Use of ift Test Documents](#)" (incl. ift-Logo, -pictogram and EPD-Logo).  
The price for one EPD is 407 € for VFF/ift-members and 613 € for nonmembers. (plus VAT).

All "model EPDs" prepared by ift Rosenheim GmbH are published on the website [www.ift-service.de](http://www.ift-service.de). There is no anonymisation. However, it is a prerequisite that the user/future declaration-holder gives his consent to publish the model-EPD prepared for him prior to the preparation and transmission of the EPDs.

**This consent is given with the dispatched order of the user.** The user confirms that he is authorized to act on behalf of the future declaration-holder. This means that all statements made by the user herein, including this statement, will apply also for and against the future declaration-user.

I hereby confirm the above conditions.

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place, date

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signature